


Disassembly of the CZ 75 Sport II / SP 01 Shadow Viper

	<p>1.</p> <p>Please make sure that the magazine is removed and there is no cartridge in the barrel</p> <ul style="list-style-type: none">• Pull back the slide until the first notch on the slide matches the little marking on the frame• In this position, the slidestop can be removed
	<p>2.</p> <ul style="list-style-type: none">• Pull the slide towards the front to remove it from the frame
	<p>3.</p> <ul style="list-style-type: none">• Now the recoil spring can be taken out• Push the recoil spring plug to the back (it <u>won't be possible to remove it</u>)• Now the rotation of the bushing is possible
	<p>4.</p> <ul style="list-style-type: none">• By using the delivered "key" the bushing can be turned counterclockwise
	<p>5.</p> <ul style="list-style-type: none">• With the other side of the delivered "key" the bushing can now be levered out and be removed.
	<p>6.</p> <ul style="list-style-type: none">• Push the recoil spring plug to the front of the slide and remove it• Now the barrel can be taken out

Assembly of the CZ 75 Sport II / SP 01 Shadow Viper

 A close-up photograph showing a black recoil spring plug being inserted into the front of a handgun barrel. A red arrow points from the plug towards the barrel's opening.	<p>1.</p> <ul style="list-style-type: none">• Insert the barrel and push in the recoil spring plug• Please take care that the recoil spring plug is pushed in far enough. Otherwise a turning of the bushing will not be possible
 A close-up photograph of the handgun's slide with a bushing inserted into the front. A red curved arrow indicates a clockwise rotation of the bushing.	<p>2.</p> <ul style="list-style-type: none">• Insert the bushing and turn it clockwise by using the delivered "key"• To ease the insertion and turning of the bushing a little drop of oil can be used.
 A photograph showing the handgun slide and a long, thin guide rod. A red arrow points from the guide rod towards the slide's front.	<p>3.</p> <ul style="list-style-type: none">• Now push the recoil spring plug to the front and insert the barrel• If you want to use our long 2-piece guide rod the instruction manual can be found on the next page
 A photograph of a long, thin guide rod with two different ends. Red circles highlight the two ends, indicating they are not interchangeable.	<p>4. Attention</p> <ul style="list-style-type: none">• If the recoil spring was disassembled please take care, that it has two different endings. The guide rod has to be inserted in the tighter one! <p>"Shock tec" or similar constructions can lead to damages of the whole slide</p>
 A close-up photograph of the handgun's slide with the recoil spring plug and bushing. A red circle highlights the narrow end of the plug being positioned under the bushing.	<p>5.</p> <ul style="list-style-type: none">• Take care that the <u>narrower end of the recoil spring plug is completely under the round part of the bushing</u>• To achieve this it might be necessary to move the bushing a little bit
 A photograph of the handgun frame with the slide being inserted. A red circle highlights the slide's front edge as it meets the frame.	<p>6.</p> <ul style="list-style-type: none">• Now the slide can be put on the frame again• Pull back the slide until the first notch on the slide matches the little marking on the frame• In this position the slidestop can be inserted

Assembly of the long 2-piece guide rod (accessory)

- Insert new recoil spring plug (as shown on previous page)
- Insert Bushing
- Stick the guide rod (part 2) in the tighter end of the recoil spring
- Now insert the recoil spring with the guide rod (part 2) in the slide just like in point 3 on the previous page. Please take care, that the guide rod (part 2) has a flat spot which has to fit closely to the slide.
- Now insert the guide rod (part 1) from the front through the recoil spring plug and set it in the guide rod (part 2).
- Please take care, that the two drilled holes of the guide rods match to each other
- The pin can now be inserted

Please make sure that during future disassemblies of the gun the pin remains in its position



WAFFEN

OSCHATZ



Inh.: Kurt Tschofen

Maintenance of the CZ 75 Sport II / SP01 Shadow Viper

Please be aware that regular oiling and cleaning of the gun does have a huge influence on the function, precision und durability

We recommend a "little cleaning" (barrel, barrel ramp und action face) after every use and a "big cleaning" (as shown on this page) after 300 – 500 shots

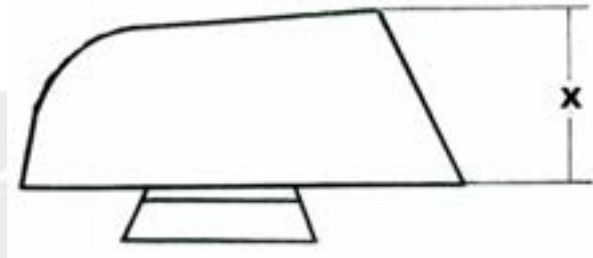
Important areas for oiling
Important areas for cleaning

	
1. Locking & extractor	2. Slide guide (inside) & Ejector
	
3. Lockingcurve (area) & barrel	4. Bushing and notch inside the slide (to ease the mounting)
	
5. Slide guide (outside) & barrel (outside)	6. Ejector / Hammer

General information

Front sights

Front sights CZ 75 Sport II & CZ 97 Sport



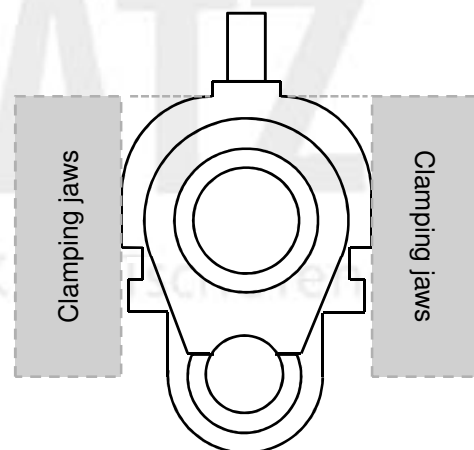
Size	X = Height in mm
3	5,4
4	5,6
5	5,8
6	6,0
7	6,2
8	6,4
9	6,7

(Standard for CZ 75 Sport II & CZ 75 SP01 Shadow Viper)

(Standard for CZ 97 Sport)

By changing the height of the front sight for 0.1 mm, the point of impact on the shooting pattern will change for about 1.5 cm on a shooting-distance of 25 m

Please be aware that the front sight should be **dismounted from the right to the left side** and **mounted from the left side to the right side** (in shooting direction).



Disassembly / Assembly of the CZ 75 Sport III

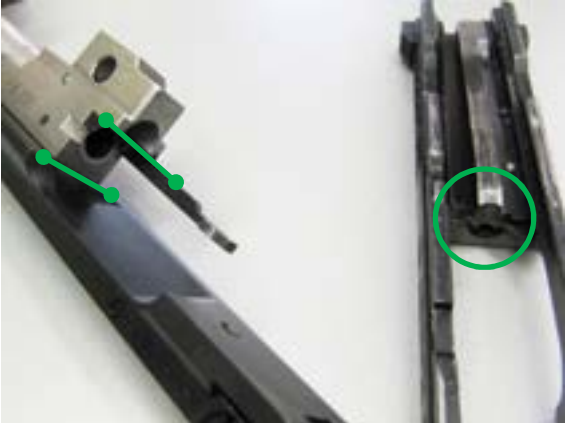

	<p>1.</p> <p>Please make sure that the magazine is removed and there is no cartridge in the barrel</p> <ul style="list-style-type: none">• Pull back the slide until the first notch on the slide matches the little marking on the frame• In this position, the slidestop can be removed
	<p>2.</p> <ul style="list-style-type: none">• Pull both parts of the slide towards the front to remove it from the frame
	<p>3.</p> <ul style="list-style-type: none">• Now the recoil spring can be taken out• Pull the second part of the slide to the back / down

Maintenance of the CZ 75 Sport III

Please be aware that regular oiling and cleaning of the gun does have a huge influence on the function, precision und durability

For small-bore guns we recommend a cleaning as described after every use.

Important areas for oiling
Important areas for cleaning

	
<p>Marked areas and edges of the barrel as well as the feeding & action face</p>	<p>Slide guide</p>