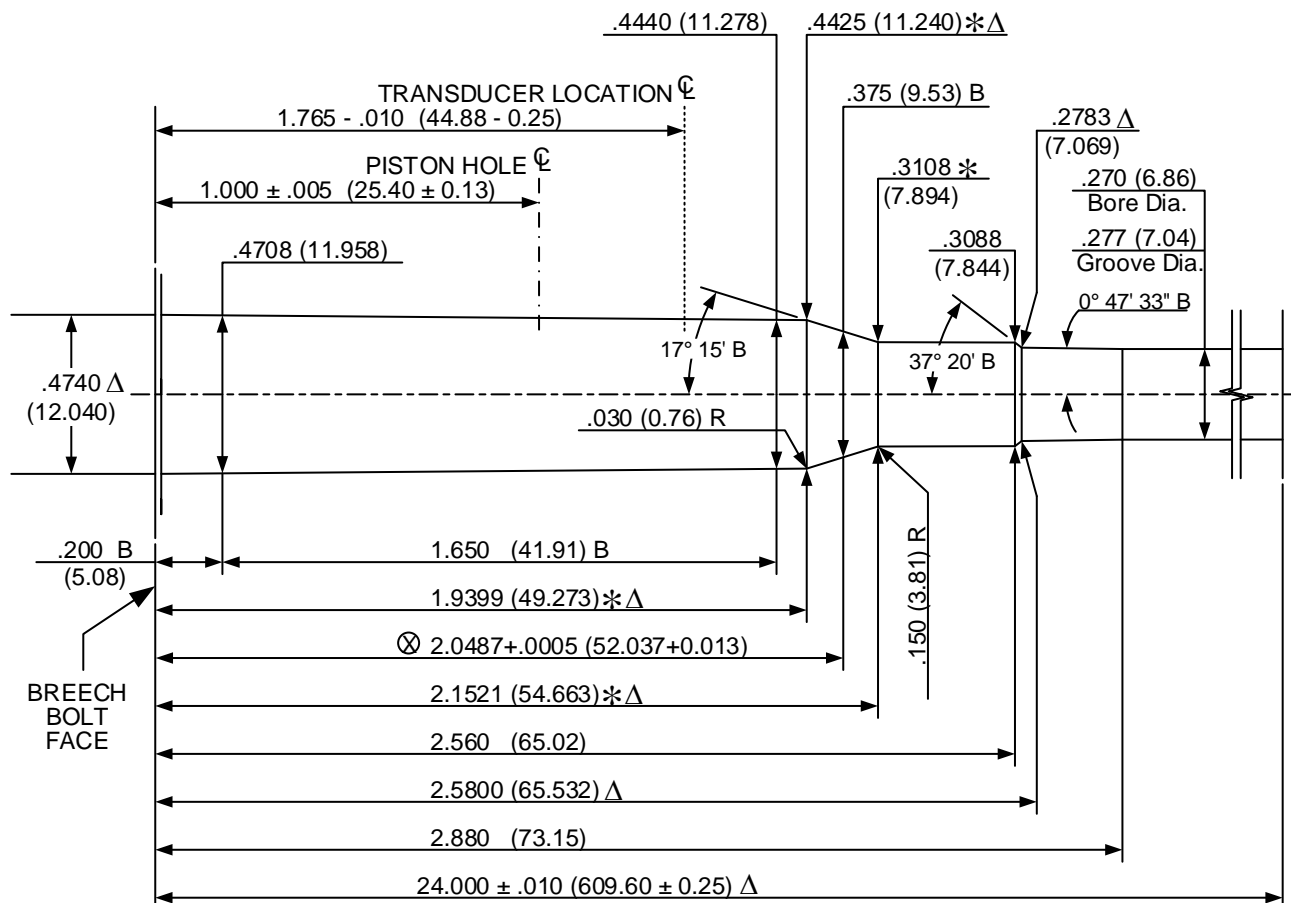


270 Winchester V&P Test Barrel

Issued: 05/20/1980

Revised: 09/03/2005



DO NOT SCALE FROM DRAWING

NUMBER OF GROOVES: 4
WIDTH OF GROOVES: .160 + .002 (4.06 + 0.05)
TWIST RATE: 10.00 (254.0) R.H.
DIAMETER OF PISTON HOLE: .206 (5.23)
TRANSDUCER DIAMETER: .250 (6.35)

LAND AND GROOVE DIMENSIONS TO BE
WITHIN TOLERANCES THROUGHOUT
LENGTH OF BARREL.

UNLESS OTHERWISE NOTED,
ALL DIAMETERS \pm .0005 (0.013)
LENGTH TOLERANCE \pm .005 (0.13)

NOTE:

B = BASIC

Δ = REFERENCE DIMENSION

\otimes = HEADSPACE DIMENSION

* DIMENSIONS ARE TO INTERSECTIONS OF LINES

(XX.XX) = MILLIMETERS

ALL CALCULATIONS APPLY AT MAXIMUM MATERIAL CONDITION (MMC)